

Zinc-Aluminum Alloy Wire / Rod / Strip

Classification

Zn98Al02

Chemical Composition(%):

Al: 1.5-2.5 Fe \leq 0.025 Cu \leq 0.002 Pb \leq 0.005 Cd \leq 0.005 Si \leq 0.015 Zn: Bal.

Joining process:

High frequency induction brazing process, the manual flame brazing, protective gas tunnel furnace brazing process, etc.

Description and Applications

Melting Range: 380-415°C

Brazing Temperature: >420°C

Aluminum to aluminum, Aluminum to Copper brazing

Used for various kinds of aluminum (thin) parts, condenser, air conditioning tube, high pressure aluminum tube, automobile water tank, oil tank, and other difficult welding

Availability

Wire Diameter: 0.8-4.0mm

Rod Diameter: 1.6-5.0mm

Strips Size: According to customer's requirement

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